# HATCHERY EVALUATION REPORT

Willamette Hatchery - Spring Chinook (Willamette Stock)

January 1997

**Integrated Hatchery Operations Team (IHOT)** 

#### **HATCHERY EVALUATION REPORT**

### Willamette Hatchery - Spring Chinook (Willamette Stock)

# An Independent Audit Based on Integrated Hatchery Operations Team (IHOT) Performance Measures

#### Prepared by:

Montgomery Watson 2375 130th Avenue NE Suite 200 Bellevue, WA 98005

#### Prepared for:

U.S. Department of Energy Bonneville Power Administration Environment, Fish and Wildlife P.O. Box 3621 Portland, OR 97208-3621

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# **Executive Summary**

This report presents the findings of the independent audit of the Willamette Hatchery - Spring Chinook program. The hatchery is located along Salmon Creek, approximately 3 miles upstream from its confluence with the Middle Fork of the Willamette River. The hatchery is used for adult collection, incubation, and rearing of spring chinook and rainbow trout. In addition, both summer and winter steelhead are reared at his facility for a short period of time. The Dexter satellite serves as an adult collection, rearing and acclimation release site for spring chinook and summer steelhead.

The audit was conducted in 1996-1997 as part of a 2-year effort that will include 67 hatcheries and satellite facilities located on the Columbia and Snake River system in Idaho, Oregon, and Washington. The hatchery operating agencies include the U.S Fish and Wildlife Service, Idaho Department of Fish and Game, Oregon Department of Fish and Wildlife, and Washington Department of Fish and Wildlife.

#### Background

The audit is being conducted as a requirement of the Northwest Power Planning Council (NPPC) ÒStrategy for SalmonÓ and the Columbia River Basin Fish and Wildlife Program. Under the audit, the hatcheries are evaluated against policies and related performance measures developed by the Integrated Hatchery Operations Team (IHOT). IHOT is a multi-agency group established by the NPPC to direct the development of new basinwide standards for managing and operating fish hatcheries. The Bonneville Power Administration (BPA) contracted with Montgomery Watson to act as an independent contractor for the audit. IHOT has established five basic policies that cover: (1) hatchery coordination, (2) hatchery performance standards, (3) fish health, (4) ecological interaction, and (5) genetics. The audit focuses on all these policies, with the exception of hatchery coordination. These policies are set forth in *Policies and Procedures for Columbia Basin Anadromous Salmonid Hatcheries (IHOT 1995)*. That document is the source for the performance measures that are the basis of this audit.

#### **The Audit Process**

The audit was based on the facility managementÕs response to a 109-page questionnaire. This audit form was completed through a five-step process in which:

- Information was obtained from headquarters.
- The hatchery manager was asked to fill out and return the audit form.
- A 1-2 day site audit visit was conducted to inspect facilities, review hatchery records, discuss audit form responses, and develop remedial action plans.
- A compliance report was developed to document the compliance status of each performance measure. This report was then shared with the hatchery manager and IHOT representative.
- This hatchery evaluation report was written to document compliance with IHOT performance measures and develop cost estimates for remedial actions when needed.

#### Willamette Hatchery - Spring Chinook Results

The Rapid River facility includes three ponds for adult holding, 40 BurrowÕs ponds, 10 raceways, 4 circular ponds, 13 Canadian troughs, 22 troughs, and incubation facilities. The

hatchery is operated as mitigate for fish losses caused by Hills Creek, Lookout Point, and the Dexter hydroelectric/flood control projects. The COE mitigation agreement requires an annual production of no more than 235,000 lb of juvenile chinook salmon and steelhead.

The Willamette Hatchery - Spring Chinook program was in general compliance with most of the performance measures. In the area of program objectives, the hatchery was not meeting prespawning survival, egg-take, fry-to-smolt, and production goals. The audit found that the hatchery was not in compliance with water quality monitoring requirements, pathology-free water criteria, alarm requirements, double-screening criteria, feed preparation requirements, and predation control facility criteria, which are all facilities requirements. The hatchery also exceeded the loading criteria for rearing in some of the raceways. The hatchery need to develop a smoltification goal and monitoring plan and specific incubation and rearing standards for the IHOT Operations Plan. The hatchery was not in compliance with all the transportation requirements. The hatchery did not have a Genetics Monitoring and Evaluation Program.

The specific areas in which the Willamette Hatchery - Spring Chinook program requires remedial actions based on the IHOT performance measures are listed below. These remedial actions are listed in alphabetical order without intent of ranking or otherwise assigning priority:

- Conduct IHOT QA/QC tests for feed preparation
- Develop alarm log
- Develop approved genetics M&E plan
- Develop smolt-to-adult survival goal for IHOT Operations Plan
- Develop smoltification goal and monitor
- Develop specific incubation and rearing standards for the IHOT Operations Plan
- Double-screen 20 of the 20Ox80Ox2.5O raceways
- Follow IHOT protocols for checking of alarms
- Follow IHOT protocols for disinfection of equipment used to collect dead fish prior to its use in another pond and/or lot of fish

- Follow IHOT protocols for disinfection of transport equipment and personnel before and after use
- Follow IHOT protocols for disinfection of transport vehicle interiors and exteriors
- Follow IHOT protocols for water temperature during transport
- Follow IHOT protocols for wearing protective garments when handling fish eggs or cultural water
- Improve egg take by improving pre-spawning survival
- Improve fry-to-smolt survival
- Improve pre-spawning survival
- Improve production to meet production goal
- Increase alkalinity and hardness
- Install alarms in adult holding ponds and rearing ponds
- Install insulation on feed trucks
- Measure temperature of moist pellets at delivery to determine compliance with temperature criteria
- Modify program or increase flow to meet loading criteria in the 20Ox100Ox4O
   raceways
- Provide bird screening over all of the 40 20Õx80Õx2.5Õ raceways
- Provide disease-free water for incubation and early rearing
- Run analysis for missing water quality parameters nitrite, and contaminants

Non-compliance issues resulting from items beyond human control or Performance Measures not relevant to this hatchery (Type 1 in Table 3, Section 4 of this report) were not listed above.

# **Facility Description**

Name: Willamette Fish Hatchery

Stock/Species: Spring Chinook

Summer Steelhead

Winter Steelhead

Rainbow Trout

**Operating Agency:** Oregon Department of Fish & Wildlife

Funding Agency: COE

**ODFW** 

**Location:** The hatchery is located along Salmon Creek, approximately 3 miles

upstream from its confluence with the Middle Fork of the Willamette

River

**Address:** 76389 Fish Hatchery Road

Oakridge, OR 97463

**Hatchery Manager:** Mr. Gary Yeager

Phone:

(541) 782-2933

Fax:

(541) 782-4305

**Purpose:** The hatchery is operated as mitigation for fish losses caused by Hills

Creek, Lookout Point, and the Dexter hydroelectric/flood control

projects. The COE mitigation agreement requires an annual production

of no more than 235,000 lb of juvenile chinook salmon and steelhead.

**Production Goal:** Spring Chinook

Provide 20,900 eggs to CEDC, OregonÕs Salmon and Trout Enhancement Program and research

Produce 301,000 smolts (21,500 lb) for transfer to South Santiam Hatchery

Produce 858,000 fingerlings (8,520 lb) and 556,000 smolts (47,085 lb) for transfer to Dexter Ponds

Release 958,000 smolts (113,000 lb) from Dexter Ponds into the South Santiam River

Provide 10,000 smolts (1,000 lb) for ODFW research

Provide 10,000 smolts (670 lb) for transfer to the NMFS research in Newport, Oregon

Produce 1,300,000 fingerlings (13,000) pounds for release into Fall Creek, Hills Creek, and Lookout Point Reservoirs.

Produce 1,369,000 smolts (153,945 lb) for release into the Middle Fork Willamette River

#### Winter Steelhead

Produce 85,000 smolts (14,167 lb) in the Siuslaw River (not a Columbia Basin river)

#### **Summer Steelhead**

Produce 118,000 smolts (26,222 lb) for release into the Middle Fork

#### Willamette River

#### **Rainbow Trout**

Produce 208,000 legal-sized fish (69,400 lb) for release into lakes,

streams and reservoirs (Cape Cod stock)

Water Supply: Water flow available to the hatchery, based on the current water

delivery system, ranges from 29,623 to 37,028 gpm.

**Facilities:** 

Adult Holding: 1 earth/gravel adult holding pond - 9,500 cf

2 concrete brood ponds - 6,864 cf each

Incubation: 54 full stack of vertical tray incubator (810 trays used)

22 wood troughs - 12-13 cf each

Early Rearing: 13 fiberglass Canadian troughs - 75 cf each

1 concrete starter tank - 188 cf

Raceways: 40 BurrowÕs ponds - 3,710 cf each

10 concrete raceways - 7,500 cf each

Rearing Ponds: 4 concrete circular ponds - 75 cf each

Satellite Facilities: Dexter Ponds

1 adult holding pond - 6,075 cf

4 concrete raceways - 14,580 cf each

1 asphalt rearing pond - 66,048 cf

## **Compliance Status**

The hatchery audits are based on compliance with written IHOT performance measures. These performance measures are documented in *Policies and Procedures for Columbia Basin*Anadromous Salmonid Hatcheries (referred to as IHOT 1995 in this report).

The purpose of the performance measures is to implement new basinwide policies that provide regional guidelines for operating anadromous hatcheries in the Columbia Basin.

The audit focuses on performance measures for IHOT policies that cover (1) hatchery performance standards, (2) fish health, (3) ecological interaction, and (4) genetics. These performance measures are intended to guide hatchery operations once production is established. For that reason, the hatchery operations audit included broodstock collection, spawning, incubation of eggs, fish rearing and feeding, fish release, equipment maintenance and operations, and personnel training. Production priorities are beyond the scope of this audit.

Based on *IHOT 1995*, a detailed 109-page audit form was developed. The audit form divided the performance measures into six major sections along major program and technical criteria areas. Two additional sections (sections 1 and 8) include general information and expenditure information needed for this Hatchery Evaluation Report and blank forms for additional comments. The following is the basic structure of the IHOT audit form:

Section 1 Performance Measures for General Information and Expenditure

Information (PMs General 1-2)

Integrated Hatchery Operations Team (IHOT) 1995. *Policies and Procedures for Columbia Basin Anadromous Salmonid Hatcheries*, Bonneville Power Administration, Portland, Oregon.

Section 2	Performance Measures for Program Objectives (PMs 1-4)
Section 3	Performance Measures for Facility Requirements (PMs 5-15)
Section 4	Performance Measures for Hatchery Practices (PMs 16-25)
Section 5	Performance Measures for Fish Health Policy (PMs 26-34)
Section 6	Performance Measures for Ecological Interactions (PMs 35-38)
Section 7	Performance Measures for Genetics Policy (PMs 39-43)
Section 8	Blank Forms for Additional Comments.

Several performance measures are repeated in various sections of the audit form. These performance measures overlap in *IHOT 1995* and were retained to allow individuals interested in specific portions of the audit (such as Genetics or Fish Health) to determine the compliance status of all performance measures for a given topic in one location. A repeated performance measure is indicated by shaded text.

# **The Hatchery Audit Process**

The hatchery audit will be conducted over a 2-year period that concludes in 1997. At each hatchery, a five-step process was used to complete the overall hatchery audit.

This process consisted of research and onsite visits. The site visit at the Willamette Hatchery was conducted on January 27-28, 1997.

The following is the five-step audit process:

- 1. Information was obtained from headquarters.
- 2. The hatchery manager was asked to fill out and return the **Audit Form**.

- A 1-2 day site audit visit was conducted at each hatchery. During that visit an audit team inspected facilities, reviewed hatchery records, discussed audit form responses, and developed remedial action plans when appropriate.
- 4. During the site visit, the compliance status of each performance measure was discussed with the hatchery manager and IHOT representative. A portion of the Hatchery Evaluation Report was sent to the hatchery manager following the audit visit as a **Compliance Report**. That Compliance Report is Table 2 of this report.
- 5. Information from steps 1-4 was used to prepare a draft **Hatchery Evaluation Report**. This draft report was submitted to the operating agencies for review of the information used to determine compliance. Based on review and comments, a final Hatchery Evaluation Report was developed. The final report documents the compliance of a particular hatchery with the IHOT performance measures and presents cost estimates to correct any deficiencies.

## **Compliance Status of Willamette Hatchery - Spring Chinook**

The following table includes information on life-stages that are held on this facility for some portion of their rearing cycle (Table 1). For multi-facility programs, summary cost and contribution data is presented at the facility where rearing occurs. For the compliance status relating to performance measures that do not occur at this hatchery, please refer to the Hatchery Evaluation Reports for the hatcheries and stocks listed in Table 1. A check mark (4) indicates that the specific life-stage is held at this facility.

This section documents the compliance status of the Willamette Hatchery - Spring Chinook program. Each performance measure is presented in a table taken from the audit form (Table 2). The compliance status is identified by the following categories:

- N/A (not applicable)
- Yes (in compliance)
- ? (unknown; generally due to unavailability of information to determine compliance)
- **No** (not in compliance).

Remedial actions are suggested for performance measures not in compliance. These remedial actions are grouped into categories and listed in Section 4 of this report, where the cost of the required remedial actions is also presented.

Table 1 Summary Program Information for Willamette Hatchery - Spring Chinook (Willamette stock)

Component	Location of Adult Holding, Spawning, Incubation, and Rearing										
	Dexter Hatchery	Willamette		-	-						
		Hatchery				1					
Adult Collection	4										
Adult Holding		4									
Spawning		4									
Fertilization		4									
Incubation		4									
green-to-eyed		4									
eyed-to-hatch		4									
Rearing		4									
fry		4									
fingerlings	4	4									
smolts	4	4									
Acclimation/release	4										

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	nce Statu	IS	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#1	Are the hatchery programs outlined in a subbasin management plan?		4			Columbia Basin System Planning Production Plan and Willamette River Basin Plan	
#2	Is the hatchery operating under a current hatchery operational plan?	I	4		I	IHOT Operations Plan and Willamette River Hatchery Operations Manual	
	Is it understood by staff?  Is it being followed?		4				
#3	Is a hatchery monitoring and evaluation plan in place?  Do you have a written monitoring and evaluation plan?		4			CWT and Adipose Clip	
#4a	Adult contribution to fisheries, spawning grounds, and hatchery		4			Review of records	
#4b	Adult pre-spawning survival as compared with established goal				4	Review of records; in compliance 1 out of last 3 years	Improve pre-spawning survival
#4c	Egg-take as compared with established hatchery goal				4	Review of records; in compliance 2 out of last 3 years	Improve egg take by improving pre- spawning survival

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

		N/A	Yes	?	No		
#4d	Green-egg to eyed-egg survival as compared with		4			Review of records; in compliance 3 out	
	established goal					of last 3 years	
#4e	Eyed-egg to fry survival as compared with established		4			Review of records; in compliance 3 out	
	goal					of last 3 years	
#4f	Fry to smolt survival as compared with established				4	Review of records; in compliance 2 out	Improve fry-to-smolt survival
	goal					of last 3 years	
#4g	Production as compared with established goal				4	Review of records; in compliance 2 out	See PM #4b and PM #4c
						of last 3 years	
#4h	Percent survival (smolt to adult) as compared with				4	Review of records; in compliance 0 out	Develop smolt-to-adult survival goal for
	established goal					of last 3 years	IHOT Operations Plan
#4i	Number of eggs, fry, fingerlings, smolts, and/or adults	4				Review of records/Discussion	
	to meet basinwide needs						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Complia	nce Statu	1S	Basis for Compliance or	Remedial Action Needed for
			ı	ı	1	Non-Compliance	Compliance
		N/A	Yes	?	No	•	
#5a	Temperature						
	Does your water temperature meet the criteria for				4	Meet programming schedule with	None needed
	spawning?					ambient water temperature. Not a real	
						problem.	
	Does your water temperature meet the criteria for				4	See above	None needed
	incubation?						
	Does your water temperature meet the criteria for			[	4	See above	None needed
					-	See above	Trong needed
451	rearing?						
#5b	Dissolved gases						
	Is the oxygen level near saturation?		4			Review of records/Discussion	
	Is the dissolved nitrogen level less than saturation?		4			Review of records/Discussion	
#5c	Chemistry						
	Ammonia (un-ionized)		4			Review of records/Discussion	
	Carbon Dioxide			4		No data	Run analysis
	Chlorine			4		See above	See above
	pН		4			Review of records/Discussion	
	Copper			4		No data	Run analysis
	Hydrogen Sulfide			4		See above	See above
	Iron			4		See above	See above
	Zinc			4		See above	See above

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

			N/A	Yes	?	No		
#5	5d	Turbidity						
		Does your turbidity meet the criteria?		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Complian	ice Statu	IS	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#5e	Alkalinity and hardness	IN/A	res	•	NO		
	Does your alkalinity and hardness meet the criteria?				4	No apparent problem	Increase alkalinity and hardness
#5f	Nitrite						
	Does your nitrite meet the criteria?			4		Review of records/Discussion	Run analysis
#5g	Contaminants						
	Aldrin			4		No data	Run analysis
	Endrin			4		See above	See above
	Dieldrin			4		See above	See above
	Heptachlor			4		See above	See above
	Chlordane			4		See above	See above
	Methoxychlor			4		See above	See above
	Lindane			4		See above	See above
	Malathion			4		See above	See above
	Guthion			4		See above	See above
#5h	Pathogens						
	What portions of the hatchery have disease-free water?						
	Adult holding				4	Inspection of facilities/Discussion	None
	Incubation				4	Inspection of facilities/Discussion	Provide disease-free water for incubat
							and early rearing

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
Early rearing				4	Inspection of facilities/Discussion	See above
Rearing				4	Inspection of facilities/Discussion	None
Others				4	Inspection of facilities/Discussion	None

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	nce Statu	ıs	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#6	Alarm Systems			-			
	Do the following areas have alarms?						
	Intake		4			Inspection of facilities/Discussion	
	Large rearing ponds and adult holding ponds				4	Inspection of facilities/Discussion	Install alarms in adult holding ponds
	Raceway headboxes and rearing ponds		4		4	Inspection of facilities/Discussion	Install alarms rearing ponds
	Incubation facilities  Quarantine areas and facilities	4	4			Inspection of facilities/Discussion  No quarantine areas and facilities	
	Water treatment systems	4 4				No water treatment systems	
	Security	4			4	Inspection of facilities/Discussion	Install security alarms
	Are there outside systems and buzzers in onsite residences?		4			Discussion	
	Are water flow alarms checked daily?				4	Review of records/Discussion	Check flow alarms daily
	Are all other alarms checked weekly?				4	Discussion	Check other alarms weekly
	Is there a log of alarms for emergencies, tests, and				4	Review of records/Discussion	Develop alarm log
	maintenance requirements?						
	Are telephone pagers used?		4			Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

		N/A	Yes	?	No		
#7	Adult collection and holding facilities						
	Do you meet the adult holding criteria?		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	nce Statu	ıs		Remedial Action Needed for
		N/A	Yes	?	No		Compliance
#8	Incubation facilities						
	Type 1: <u>Vertical tray</u>		4			Inspection of facilities/Discussion	
	Do you have an adequate number of units for the						
	overall program?						
	Type 2:	4					
	Do you have an adequate number of units for the						
	overall program?						
#9	Rearing facilities						
	Type 1: Raceways (20Õx100Õx4Õ)		4			Inspection of facilities/Discussion	
	Do you have an adequate number of units for the						
	overall program?						
	Type 2: Raceways (20Õx80Õx2.5Õ)		4			Cracked walls, joint leak, need	
	Do you have an adequate number of units for the					resurfacing in some areas	
	overall program?						
	Type 3: Raceways (18Õx135Õx6Õ)		4			Inspection of facilities/Discussion	
	Do you have an adequate number of units for the						
	overall program?						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
Type 4: Asphalt pond (172Õx64Õx7.5Õ)		4			Inspection of facilities/Discussion	
Do you have an adequate number of units for the overall program?						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	nce Statu	ıs	Basis for Compliance or	Remedial Action Needed for
						Non-Compliance	Compliance
		N/A	Yes	?	No		
#10	Screening facilities						
	Do you meet the approach velocity criteria?		4			Inspection of facilities/Discussion	
	Are the fish screens regularly cleaned?		4			Inspection of facilities/Discussion	
	Does the screen mesh meet screen opening criteria?		4			Inspection of facilities/Discussion	
	Are rearing containers double screened for fish that				4	Inspection of facilities/Discussion	Double screen 20 of the 20Õx80Õx2.5Õ
	should not be released to adjacent water?						raceways
#11	Predator control facilities						
		]					
	Are your predation control facilities effective?				4	Inspection of facilities/Discussion	Provide bird screening over all of the
							20Õx80Õx2.5Õ raceways (40)

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure Compliance Status		Basis for Compliance or	Remedial Action Needed for			
		N/A	Yes	?	No	Non-Compliance	Compliance
#12	Food storage facilities and quality control	IVA	Tes	•	140		
	Does the storage of dry/semi-moist/moist foods		4			Inspection of facilities/Discussion	
	(dry<12%; semi-moist 12-20%; moist >20% moisture)						
	follow food manufacturerÕs recommendations?						
	Does a regional quality control officer oversee						
	production procedures and monitor:						
	Verification by feed manufacturer that ingredients				4	Discussion	Conduct IHOT QA/QC tests for feed
	meet specifications?						preparation
	Ensure feed does not contain unwanted drugs or				4	Discussion	See above
	other additives?						
	Analyze ingredients contained in the final food				4	Discussion	See above
	product to ensure that feed specifications have been						
	met?						
	Are the foods stored and handled according to the						
	following criteria?						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
Moist pellets should not exceed 10 °F at point of				4	Discussion	Measure temperature of moist pellets at
delivery.						delivery to determine compliance with
						temperature criteria
Moist pellets should be removed from freezer just		4			Discussion	
prior to feeding.						
Do not leave buckets of feed or feed containers		4			Discussion	
		4			Discussion	
outside exposed to light or heat.						
Open bags of feed should be fed within 1 to 2 days		4			Discussion	
except when feeding small groups of fish.						
Automatic feeder hoppers and bulk storage				4	Discussion	Install insulation on feed trucks
facilities should be insulated against excessive						
temperatures (80°F and above).						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Complia	nce Statu	ıs	Basis for Compliance or	Remedial Action Needed for
						Non-Compliance	Compliance
		N/A	Yes	?	No		
#13	Release facilities						
	Do the release facilities ensure that fish are not		4			Inspection of facilities/Discussion	
	subjected to adverse conditions?						
#14	Pollution abatement facilities						
	Do the pollution abatement facilities meet all federal		4			Inspection of facilities/Discussion	
	and state regulations (or good engineering practice)?						
	Are pollution abatement facilities operated correctly?		4			Discussion	
#15	Transportation facilities						
	Are the transport systems adequate to meet IHOT		4			Inspection of facilities/Discussion	
	performance measures for transportation practices?						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure Compliance Status		Basis for Compliance or	Remedial Action Needed for			
		N/A	Yes	?	No	Non-Compliance	Compliance
#16	Broodstock selection practices	1,112	165				
	Is the donor selection process document attached? (PM #40a)	4				Existing program; does not apply	
	Was the donor selection outline followed in selecting the hatchery broodstock? (PM #40b-c)	4				Existing program; does not apply	
#17	Spawning practices						
	Were the appropriate number of spawners, male/female ratios, and fertilization protocols used? (PM #42c-g)		4			Review of records/Discussion	
#18	Incubation practices						
	Are specific incubation standards listed in the hatchery operations plan?		4			Review IHOT Hatchery Operations Plan and Willamette Hatchery Operations  Manual	Develop specific incubation standards for the IHOT Operations Plan
	Are incubation practices written?		4			See above	
	Incubation Type 1: <u>Vertical tray</u> (see PM #8)  Do you meet the loading and flow criteria?		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No	
Incubation Type 2: (see PM #8)	4				
Do you meet the loading and flow criteria?					

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	ice Statu	ıs	Basis for Compliance or	Remedial Action Needed for
		27/1	l		l	Non-Compliance	Compliance
		N/A	Yes	?	No		
#19	Rearing practices						
	Ans annuiCo maning atom doude listed in the hoteless.		,			Daviero HIOT Hetakero Oregations Plan	Develop and if a manifest standards for the
	Are specific rearing standards listed in the hatchery		4			Review IHOT Hatchery Operations Plan	Develop specific rearing standards for the
	operations plan?					and Willamette Hatchery Operations	IHOT Operations Plan
						Manual	
	Are rearing practices written?		4			See above	
	Rearing Unit Type 1: Raceways (10)						
	(see PM #9)						
	Do you meet the density and DI criteria?		4			Review of records/Discussion	
	Do you meet the Loading and FI criteria?				4	Exceeds near time of release	Modify program or increase flow to meet
							loading criteria in the 20Õx100Õx4Õ
							raceways
	Rearing Unit Type 2: Raceways (40)						laceways
	(see PM #9)						
	(Sec 1 1v1 π2)						
	Do you meet the density and DI criteria?		4			Review of records/Discussion	
	Do you meet the Loading and FI criteria?		4			Review of records/Discussion	
	Do you meet the Loading and 11 chieffa:		4			Review of records/Discussion	
	Rearing Unit Type 3: <u>Dexter Raceways</u>						
	(see PM #9)						
1	Do you meet the density and DI criteria?		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

		N/A	Yes	?	No	
	Do you meet the Loading and FI criteria?		4			Review of records/Discussion
	Rearing Unit Type 3: <u>Dexter Asphalt Pond</u> (see PM					
	#9)					
	Do you meet the density and DI criteria?		4			Review of records/Discussion
	Do you meet the Loading and FI criteria?		4			Review of records/Discussion
#20	Smolt quality					
	Do you produce a high quality smolt?		4			Discussion

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure		Compliance Status		18	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#21	Fish health management practices	IVA	165	•	140		
	Are the monthly hatchery monitoring visits being		4			Review of records/Discussion	
	conducted? (PM #26)						
	Are the annual broodstock inspections being		4			Review of records/Discussion	
	conducted? (PM #27)						
	conducted: (I WI #21)						
	Is there pathogen-free water (PM #5h)and are the				4	Review of records/Discussion	Provide pathogen-free water for
	sanitation procedures being followed? (PM #28)						incubation and early rearing
	samtation procedures being followed: (FM #28)						incubation and early rearing
	Are the following water quality parameters within						
	criteria? (PM #5a-5g)						
	Water temperature				4	Review of records/Discussion	See PM #5a
	Dissolved gases		4			Review of records/Discussion	
	Chemistry			4		Review of records/Discussion	See PM #5c
	Turbidity		4			Review of records/Discussion	
	Alkalinity and hardness				4	Review of records/Discussion	See PM #5e
	Nitrite			4		Review of records/Discussion	See PM #5f
	Contaminants			4		Review of records/Discussion	See PM #5g
	Are rearing standards being followed? (PM #19)				4	Review of records/Discussion	See PM #19

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
Are egg and fish transfer/release requirements met?		4			Review of records/Discussion	
(PM #31)						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Complia	nce Statı	ıs	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#22a	Does hatchery performance meet requirements	IN/A	res	•	NO		
	outlined in the regional hatchery policies and in						
	subbasin and hatchery plans for the following areas?						
#22a1	Percent smoltification						
	Do you measure percent smoltification?				4	Discussion	Develop smoltification goal and monitor
	Do you have a smoltification goal  Did you meet the smoltification criteria?			4	4	Discussion Discussion	
	Did you meet the smortmeation enterta:			4		Discussion	
#22a2	Rearing density (prior to release)						
	Did you meet the rearing density criteria just prior to		4			Review of records/Discussion	
<b>"22.2</b>	release?						
#22a3	Disease condition (at release)						
	Did you meet all disease regulations just prior to		4			Review of records/Discussion	
	release?						
#22a4	Number (at release)						
	Did you meet the release number goal?		4			Review of records/Discussion	
#22a5	Size at release					In compliance 1 out of 2 years	
	Did you meet the size goal?				4	Warm winter in 1996 affected size at release	None

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

		N/A	Yes	?	No	
#22a6	Dates of release					
	Did you meet the release date goal?		4			Review of records/Discussion
#22a7	Location of release					
	Did you release the fish at the specified location?		4			Review of records/Discussion
#22b	Are fish reared in the subbasin or acclimated in the					
	subbasin?					
	Are the fish reared in the subbasin?	,	4			Discussion. Willamette stock.
	Are the fish acclimated in the subbasin?		4			Discussion. Willamette stock.
#22c	Is the release strategy appropriate for the program?		4			Discussion

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	ice Statu	IS	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#23	Transportation facilities	1,112	100		110		
	Do transportation equipment and personnel receive disinfection before and after use?				4	Discussion	Follow IHOT protocols for disinfection of transportation equipment and
	Is the fish tank interior disinfected using a solution of	Ţ	4			Discussion	personnel before and after use
	200 ppm active chlorine for 30 minutes minimum or formaldehyde gas generation method (relative humidity of 60% for 2 hrs)?						
	Is the exterior of the fish transport vehicle disinfected using high pressure steam (115-130°C), high temperature acid, or with 200 ppm chlorine for 30 minutes?				4	Discussion	Follow IHOT protocols for disinfection of transport vehicle interiors and exteriors
	Is the fish transport vehicle (cab) disinfected using 600 ppm quaternary ammonia compounds (1.5 ml of 50% stock solution/liter water)?				4	Discussion	See above
	Is other equipment disinfected including fish pumps, nets, egg sorters, waders, boots, rain gear, hoses and other equipment using one of the following solutions?		4			Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
200 ppm chlorine for 30 minutes						
600 ppm quaternary ammonia compound for 30						
minutes						
200 ppm iodophor solution for 10 minutes		4			Discussion	
Do personnel wear protective garments when handling				4	Discussion	Follow IHOT protocols for wearing
fish eggs or cultural water?						protective garments when handling fish
						eggs or cultural water
Do the fish transport truck/chassis and tank/unit receive		4			Discussion	
an inspection and service prior to the release season?						
1						
Is a daily service inspection completed before starting		4			Discussion	
		'				
up and leaving for the day?						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	ice Statu	IS	Basis for Compliance or Non-Compliance	Remedial Action Needed for  Compliance
		N/A	Yes	?	No	Non-Compnance	Сотриансе
#23	Transportation facilities						
(cont)	Does the fish transport unit receive an inspection prior to loading?		4			Discussion	
	Does a pre-loading inspection covering tank water level, pumps or aerators, oxygen injection system settings, displacement gauge, and truck loading/hauling density tables checked and reviewed occur prior to loading fish in the transport unit?		4			Discussion	
	Do hauling criteria include checking the fish 45 minutes to 1 hour after loading?		4			Discussion	
	When fish are active and systems are functioning properly, is the oxygen concentration reduced and maintained at approximately 8 ppm?		4			Discussion	
	Is water temperature in the transportation unit maintained within the 42-48 °F range?				4	Discussion	Follow IHOT protocols for water temperature during transport

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
Do fish releasing procedures include the following						
criteria?						
Releasing the fish at the correct release site or into the correct water body.		4			Discussion	
Tempering or the difference between the liberation tank and the target water body should not exceed 10°F.		4			Discussion	
The liberation hose should be angled so that fish gently hit the water. Using a tripod is a method of ensuring the hose will stay at the proper angle.		4			Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	nce Statu	IS	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#24	Evaluation practices						
	Has the hatchery conducted fishery contribution studies to:						
	Determine the requirements for evaluating and improving management programs?		4			Discussion	
	Develop guidelines that define the geographical area and identify component stocks (hatchery and/or wild) that comprise the management unit?		4			Discussion	
	Develop guidelines that define if the proper stocks of fish are currently being used?		4			Discussion	
	Determine which management units contribute to a specific fishery and the time periods of those contributions?		4			Discussion	
	Determine the relative contributions of the various management units to a specific fishery over the different time periods?		4			Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	ice Statu	18	Basis for Compliance or	Remedial Action Needed for
			1	1	1	Non-Compliance	Compliance
		N/A	Yes	?	No		
#25	Training practices						
	Does the hatchery have a training schedule for its		4			Review of records/Discussion	
	staff?						
	Does each staff member have a personal training		4		<u> </u> 	Review of records/Discussion	
	plan approved by a supervisor and reviewed						
	annually?						
	Does the hatchery routinely exchange training		4			Review of records/Discussion	
	details between other hatcheries and agencies?						
	Does the hatchery encourage and reward off-duty	:	4			Review of records/Discussion	
	training of staff?						
	Does the hatchery conduct monthly staff meetings?		4			Review of records/Discussion	
	2000 the nationary conduct monthly start meetings.					Terrem of feeding/Discussion	
	Does the hatchery conduct monthly staff meetings?		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM#	Description of Performance Measure		Complia	nce Statı	18	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#26	Are monthly hatchery monitoring visits being	11/14	Tes	•	110		
	conducted by a qualified fish health specialist as						
	described below?						
	Conduct visit at least monthly		4			Review of records/Discussion	
	Monitoring conducted by qualified fish health specialist		4			Review of records/Discussion	
	Examine a representative sample of healthy and moribund fish from each lot.		4			Review of records/Discussion	
	Review fish culture practices with hatchery manager.		4			Review of records/Discussion	
	Report finding and results of necropsies on standard form.		4			Review of records/Discussion	
	Recommend appropriate drug or chemical treatment.		4			Review of records/Discussion	
	Summarize fish health status or stock prior to release or transfer to another facility.		4			Review of records/Discussion	
#27	Are all of the functions of the hatchery yearly monitoring visits being completed as described below?						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No	
Annually examine each broodstock for the presence of		4			Review of records/Discussion
reportable viral pathogens.					
Annually screen each salmon broodstock for the presence of <i>Renibacterium salmoninarum</i> .		4			Review of records/Discussion
Conduct inspection by or under the supervision of qualified fish health specialist.		4			Review of records/Discussion

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliar	ice Stati	ıs	Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#28	Is the hatchery following accepted sanitation						
	procedures?						
	Are there any sources of pathogen-free water,				4	Discussion	Provide pathogen-free water for
	especially for incubation and early rearing?						incubation and early rearing
	Are the hatchery sanitation procedures understood and						
	being followed as described below?						
	Disinfect/water harden eggs in iodophor?		4			Inspection of facilities/Discussion	
	Are foot baths containing disinfectant placed at the		4			Inspection of facilities/Discussion	
	incubation facilityÕs entrance and exit?						
	Is equipment and rain gear utilized in broodstock		4			Inspection of facilities/Discussion	
	handling or spawning sanitized prior to its use						
	elsewhere in the hatchery?						
	Is equipment used to collect dead fish sanitized prior				4	Inspection of facilities/Discussion	Follow IHOT protocols for disinfection
	its use in another pond and/or lot of fish?						of equipment used to collect dead prior t
							its use in another ponds and/or lot of fish

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
Is equipment, including vehicles used to transfer		4			Inspection of facilities/Discussion	
fish between facilities, disinfected prior to use with						
any other fish lots or at any other location?						
Are rearing vessels sanitized after fish are removed		4			Inspection of facilities/Discussion	
and prior to introducing a new fish lot or stock?						
Are dead fish properly disposed of?		4			Inspection of facilities/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	Compliance Status			1S	Basis for Compliance or	Remedial Action Needed for
			I		1	Non-Compliance	Compliance
		N/A	Yes	?	No		
#29	Are water quality parameters being followed?						
	Are the following water quality parameters within						
	criteria? (PM #5a-5g)						
	Water temperature				4	Review of records/Discussion	See PM #5a
	Dissolved gases		4			Review of records/Discussion	
	Chemistry			4		Review of records/Discussion	See PM #5c
	Turbidity		4			Review of records/Discussion	
	Alkalinity and hardness				4	Review of records/Discussion	See PM #5e
	Nitrite			4		Review of records/Discussion	See PM #5f
	Contaminants			4		Review of records/Discussion	See PM #5g
	Go to PM #21						
#30	Are incubation and rearing standards being followed?						
	Are the incubation practices following the IHOT incubation criteria? (PM #18)		4			Review of records/Discussion	
	Are the rearing practices following the IHOT criteria? (PM #19)				4	Review of records/Discussion	See PM #19
	Go to rearing practices PM #18-PM #19						
#31	Are egg and fish transfer/release requirements met?		4			Discussion	

Table 2	Willamette Hatchery - Spring Chinook	<b>Compliance With Performance Measures</b>

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	Compliance Status		ıs	Basis for Compliance or	Remedial Action Needed for	
						Non-Compliance	Compliance
		N/A	Yes	?	No		
#32	Is the hatchery's program outlined in a subbasin		4			Columbia Basin System Planning	
	management plan?					Production Plan and Willamette Subbasin	
						Plan	
	Go to subbasin plan PM #1						
#33	Is the hatchery operating under a current hatchery		4			Review IHOT Operations Plan and	
	operational plan?					Willamette River Hatchery Operations	
						Manual	
	Go to operational plan PM #2						
#34	Is a hatchery monitoring and evaluation plan in place?		4			CWT and adipose clip	
	Go to hatchery monitoring and evaluation plan PM #3						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	PM # Description of Performance Measure Com		Compliance Status			Basis for Compliance or	Remedial Action Needed for
		N/A	Yes	?	No	Non-Compliance	Compliance
#35	Does the hatchery program meet requirements established in the regional hatchery policies and subbasin planning documents in the following areas: species, stock, broodstock collection location, broodstock numbers, broodstock collection strategy,	N/A	Yes	?	No		
	and spawning and egg-take protocols?						
	Does the hatchery program meet the requirements for the following?						
	Species protocols (PM #1)		4			Review of records/Discussion	
	Stock protocols (PM #1)		4			Review of records/Discussion	
	Broodstock collection location protocols (PM #41b for existing program; PM #39b for new program)		4			Review of records/Discussion	
	Broodstock numbers protocols (PM #42c)		4			Review of records/Discussion	
	Broodstock collection strategy protocols (PM #41b-d for existing program; PM 39b-f for new program)		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

	N/A	Yes	?	No		
Spawning protocols (PM #42d-e)		4			Review of records/Discussion	
Egg-take protocols (PM #42f-g)		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	Compliance Status		IS	Basis for Compliance or	Remedial Action Needed for	
		N/A	Yes	?	No	Non-Compliance	Compliance
#36	Does the hatchery's performance meet requirements outlined in the regional hatchery policies and in subbasin and hatchery plans for the following areas: percent smoltification, rearing density, disease condition, and the number, size date(s), and location of release?		133		- 110		
	Percent smoltification (PM #22a1)				4	Review of records/Discussion	See PM #22a1
	Rearing density (PM #22a2)		4			Review of records/Discussion	
	Disease condition (PM #22a3)		4			Review of records/Discussion	
	Number at release (PM #22a4)		4			Review of records/Discussion	
	Size at release (PM #22a5)				4	Review of records/Discussion	See PM #22a5
	Date of release (PM #22a6)		4			Review of records/Discussion	
	Location of release (PM #22a7)		4			Review of records/Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

		N/A	Yes	?	No		
#37	Are fish reared in the subbasin or acclimated in the		4			Discussion	
	subbasin?						
#38	See PM #22b  Is the release strategy appropriate for the program?		4			Discussion	
	See PM #22c						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	Compliance Status		ıs	Basis for Compliance or	Remedial Action Needed for	
		27/4	*7			Non-Compliance	Compliance
#39	For new programs, has a broodstock collection plan	N/A	Yes	?	No		
	been developed?						
#39a	Is the broodstock collection plan written?	4				Existing Program; does not apply	
	For a non-captive broodstock program:	4				Existing Program; does not apply	
#39b	Was an unbiased, representative sample collected?						
#39c	Was the recommended number of broodstock collected?	4				Existing Program; does not apply	
	For a captive broodstock program:						
#39d	Were captive brood progeny excluded as donors for propagating the next generation of the captive broodstock program?	4				Existing Program; does not apply	
#39e	Were full-sib crosses avoided?	4				Existing Program; does not apply	
#39f	Is the broodstock collection plan understood and being followed by staff?	4				Existing Program; does not apply	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

		N/A	Yes	?	No	
#40	For a new program, was the donor selection outline					
	followed in selecting the hatchery broodstock?					
#40a	Is a donor selection plan written?	4				Existing Program; does not apply
#40b	Was the donor selection outline followed in selecting the broodstock?	4				Existing Program; does not apply
#40c	Was the target stock recommended in the donor selection process actually used?	4				Existing Program; does not apply

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	Compliance Status		ıs	Basis for Compliance or	Remedial Action Needed for	
			ı	I	1	Non-Compliance	Compliance
		N/A	Yes	?	No		
#41	For existing programs, were the broodstock collection						
	procedures followed?						
#41a	Is the broodstock collection plan written?		4			Review broodstock collection plan	
	Does the broodstock collection plan follow the						
	guideline:						
#41b	Was an unbiased, representative sample collected?		4			Discussion	
#41c	Was the recommended number of broodstock		4			Discussion	
	collected?						
#41d	Were the broodstock collection procedures in		4			Discussion	
	hatchery operation plan understood and followed?						

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	(	Compliance Status		1S	Basis for Compliance or  Non-Compliance	Remedial Action Needed for  Compliance
		N/A	Yes	?	No	Non-Compnance	Compliance
#42	Was the appropriate number of spawners, male/female						
	ratios, and fertilization protocols used?						
#42a	Are the spawning protocols written?		4			Review of spawning protocols	
#42b	Are daily or weekly spawning logs available?		4			Review of records	
#42c	Was the appropriate number of spawners used?		4			Discussion	
#42d	Did you attempt to spawn all collected broodstock and randomize mating with respect to age class, and other traits?		4			Discussion	
#42e	Was the sex-ratio within the limits given in the performance standards?		4			Discussion	
#42f	Were the fertilization protocols followed?		4			Discussion	
#42g	If the hatchery needed to reduce the number of eggs retained, was this done by representative sampling of each male/female cross?		4			Discussion	

 Table 2
 Willamette Hatchery - Spring Chinook
 Compliance With Performance Measures

PM #	Description of Performance Measure	Compliance Status		ıs	Basis for Compliance or	Remedial Action Needed for	
		N/A	Yes	?	No	Non-Compliance	Compliance
#43	Is there a genetics monitoring and evaluation program						
	in place?						
	Is a genetics monitoring and evaluation program available?				4	None provided	Develop approved genetics M&E plan
	Does the plan address the following elements listed in IHOT:						
	Does the program have elements needed to meet evaluation goals 1-4?				4	See above	See above
	Has a qualified geneticist reviewed and endorsed the program (goal 5)?				4	See above	See above
	Will the program collect the data and maintain the records needed to evaluate compliance on an ongoing basis (goal 5)?				4	See above	See above
	Is the program understood and followed by staff?				4	See above	See above

### **Remedial Actions**

Based on the compliance status for each performance measure, remedial actions were developed. The required remedial actions are organized into five categories. The types of categories range across a spectrum from those actions that are beyond human control, to those that require a change in agency policy or procedures, to those that involve a significant capital cost to put in place. The following are the five types of remedial actions identified under phase 1 of the audit:

#### The Five Types of Remedial Actions

Туре	Description
1	Non-compliance issues resulting from items beyond human control or Performance
	Measures not relevant for this hatchery
2	Remedial actions requiring changes in agency policies or procedures
3	Remedial actions requiring changes in monitoring coverage or interval
4	Remedial actions requiring significant capital expenditures
	Remedial actions that may require significant capital expenditures but are not clearly
	definable at this time

### Remedial Actions at Willamette Hatchery - Spring Chinook

This section presents the corrective actions required to bring the Willamette Hatchery - Spring Chinook program into compliance with IHOT performance measures. The remedial actions suggested here are just that, <u>suggestions</u> developed by the Montgomery Watson Audit Team. For some non-compliance areas, other remedial actions could be proposed. The required remedial actions are cross-referenced to each IHOT performance measure that was not in compliance. Where appropriate, the costs associated with the remedial actions are also presented (Table 3).

The cost estimates presented in this section are based on professional experience from similar projects. In most cases, only a lump-sum figure is presented, and detailed take-off lists have not been prepared. The cost estimates are essentially order of magnitude estimates ( $\pm$  40%).

More importantly, the suggested remedial activities may also present several levels of action.

Optional actions have been listed for several problems. These optional actions are desirable for either operational or safety considerations.

Table 3. Remedial Actions Required at Willamette Hatchery - Spring Chinook

Remedial Action Required	Cost	PMs <sup>1</sup>
Type 1 - Non-compliance issues resulting from items beyond human		
control or Performance Measures not relevant for this hatchery Install security alarms  Type 2 - Remedial actions requiring changes in agency policies or		6
procedures  Develop smolt-to-adult survival goal for IHOT Operations Plan		4h
Follow IHOT protocols for checking of alarms  Develop alarm log		6 6
Conduct IHOT QA/QC tests for feed preparation		12
Measure temperature of moist pellets at delivery to determine		12
compliance with temperature criteria  Develop specific incubation and rearing standards for the IHOT		18-19
Operations Plan  Modify program or add additional rearing space to meet loading criteria		19
in the 20Õx100Õx4Õ raceways  Develop smoltification goal and monitor  Follow IHOT protocols for disinfection of transport equipment and		22a1 23
personnel before and after use  Follow IHOT protocols for disinfection of transport vehicle interiors and		23
exteriors Follow IHOT protocols for wearing protective garments when handling		23
fish eggs or cultural water		
Follow IHOT protocols for water temperature during transport		23
Follow IHOT protocols for disinfection of equipment used to collect		28
dead fish prior to its use in another ponds and/or lot of fish  Develop approved genetics M&E plan		43

Remedial Action Required	Cost	PMs²
Type 3 - Remedial actions requiring changes in monitoring coverage		
or interval		
Run analysis for missing water quality parameters nitrite, and	<b></b>	5c, 5f, 5g
contaminants	<b></b>	<b></b>
Type 4 - Remedial actions requiring significant capital expenditures		
Provide disease-free water for incubation and early rearing	\$1.0	5h, 21, 28
	million	
Install alarms in adult holding ponds and rearing ponds	\$20,000	6
Double-screen 20 of the 200x800x2.50 raceways	\$4,000	10
Provide bird screening over all of the 40 200x800x2.50 raceways	\$110,000	11
Install insulation on feed trucks	\$5,000	12
Type 5 - Remedial actions that may require significant capital		
expenditures but are not clearly definable at this time		
Improve pre-spawning survival		4b
Improve egg take by improving pre-spawning survival		4c
Improve fry-to-smolt survival		4e
Improve production to meet production goal		4g
Increase alkalinity and hardness		5e
Increase flow to 200x1000x40 raceways		19

# **Hatchery Contribution to**

## Fisheries, Spawning Grounds, and Hatcheries

This section presents the audit findings for the Willamette Hatchery - Spring Chinook program contribution of adult fish to fisheries, local fisheries, spawning grounds, and hatcheries. Data is reported by broodyear. A broodyear refers to the adult contribution from the eggs produced from a single group of spawning adults. For some species, this may include fish caught as 2-, 3-, 4-, 5-, and 6-year old fish. Because of the return distribution and data processing delays, the complete adult contribution for a given broodyear may not be available until 4 to 5 years after the fish have been released from the hatchery.

Table 4. Adult Contribution to Fisheries, Spawning Grounds, and Hatcheries:

Willamette Hatchery - Spring Chinook

Year	Fisheries	Spawning Grounds <sup>1</sup>	Hatchery <sup>1</sup>	Total Combined Contribution	Smolt to Adult Survival (percent)
	(Broodyear)	(Broodyear)	(Broodyear)	(Broodyear)	
1981					
1982					

Data obtained from Missing Production Groups Annual Report or from the Regional Mark Information System database.

Total combined adult contribution; presented when it is not possible to subdivide the contribution into fisheries, spawning grounds, and hatchery contributions.

1983					
1984	3,015	0	4,216	7,231	0.97
1985	7,369	0	19,822	27,191	2.08
1986	408	0	1,739	2,147	1.23
1987	908	0	6,475	7,383	0.69
1988					
1989					
1990					
1991					
1992					

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### **Annual Operating Expenditures**

The level and detail of annual operating expenditures varies widely depending on hatchery, operating agency, and funding source. When provided, expenditures were presented in terms of personnel costs, operating costs (power, feed, supplies), capital costs, indirect costs charged to the federal government, third-party costs, and other costs. These cost components were summed to determine a total hatchery annual cost. Based on discussion with the hatchery manager, the percent of total hatchery costs allocated to a given program was estimated. The total hatchery costs and the percent of hatchery costs allocated to a given program were used to compute the cost of a given program. Table 5 shows the annual operating expenses for the Willamette Hatchery - Spring Chinook program. For programs that occur at more than one facility (as shown on Table 1 in Section 3 of this report), the cost breakdown for the component(s) at each facility is presented in separate tables (Table 5a).

Table 5. Annual Operating Expenses: Willamette Hatchery - Spring Chinook

Hatchery	1994	1995	1996
Willamette Hatchery	\$462,590	\$423,168	\$521,014
2.			
3.			
4.			
5.			
Total Program Costs	\$462,590	\$423,168	\$521,014

The total expenditures for the Willamette Hatchery are presented in Table 6 by program. The detailed breakdown of program expenditures at this hatchery are presented in separate tables (Tables 6a, 6b, 6c, and 6d).

Table 6. Annual Operating Expenses - Willamette Hatchery

Program	1994	1995	1996
Spring Chinook	\$462,590	\$423,168	\$521,014
2. Spring Chinook (McKenzie)	\$33,042	\$0	\$57,314
3. Spring Chinook (S. Santiam)	\$358,743	\$303,404	\$380,356
4. Summer Steelhead	\$89,686	\$71,859	\$83,366
5.			
Total Hatchery Costs	\$944,061	\$798,431	1,042,071

### Table 5a. Annual Operating Expenses: Willamette Hatchery - Spring Chinook

### **Expenditure Occurring at Willamette**

Component	1994	1995	1996
Personnel Costs	\$366,571	\$330,116	\$358,123
Operational Costs	\$590,186	\$401,261	\$524,424
Capital Costs	\$47,435	\$28,019	\$159,008
Indirect Costs	\$130,867	\$122,178	\$133,468
Lumped Hatchery Costs	\$3,600	\$3,600	\$3,600
Lumped Third-Party Costs			
Total Hatchery Costs	\$944,061	\$798,431	1,042,071
Source of Funds			
COE	83.7%	83.7%	83.7%
ODFW	16.25%	16.25%	16.25%
Program Production (lb)	140,811	150,237	153,611
Total Production (lb)	287,520	283,571	308,311
Program as Percent of Total	49.0%	53%	50%
Program Costs	\$462,590	\$423,168	\$521,014

### Table 6a. Detailed Expenditures at Willamette Hatchery by Program

## **Spring Chinook**

Component	1994	1995	1996
Personnel Costs	\$366,571	\$330,116	\$358,123
Operational Costs	\$590,186	\$401,261	\$524,424
Capital Costs	\$47,435	\$28,019	\$159,008
Indirect Costs	\$130,867	\$122,178	\$133,468
Lumped Hatchery Costs	\$3,600	\$3,600	\$3,600
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Lumped Third-Party Costs  Total Hatchery Costs	\$944,061	\$798,431	1,042,071
Source of Funds	Ψ344,001	Ψ730, <del>4</del> 31	1,042,071
	02.70/	02.70/	02.70/
COE	83.7%	83.7%	83.7%
ODFW	16.25%	16.25%	16.25%
Program Production (lb)	140,811	150,237	153,611
Total Production (lb)	287,520	283,571	308,311
Program as Percent of Total	49.0%	53%	50%
Program Costs	\$462,590	\$423,168	\$521,014

### Table 6b. Detailed Expenditures at Willamette Hatchery by Program

### **Spring Chinook (McKenzie Hatchery)**

Component	1994	1995	1996
Personnel Costs	\$366,571	\$330,116	\$358,123
Operational Costs	\$590,186	\$401,261	\$524,424
Capital Costs	\$47,435	\$28,019	\$159,008
Indirect Costs	\$130,867	\$122,178	\$133,468
Lumped Hatchery Costs	\$3,600	\$3,600	\$3,600
Lumped Third-Party Costs			
Total Hatchery Costs	\$944,061	\$798,431	1,042,071
Source of Funds			
COE	83.7%	83.7%	83.7%
ODFW	16.25%	16.25%	16.25%
Program Production (lb)	9625	0	16533
Total Production (lb)	287,520	283,571	308,311
Program as Percent of Total	3.5%	0%	5.5%
Program Costs	\$33,042	<b>\$</b> 0	\$57,314

### Table 6c. Detailed Expenditures at Willamette Hatchery by Program

### **Spring Chinook (South Santiam Hatchery)**

Component	1994	1995	1996
Personnel Costs	\$366,571	\$330,116	\$358,123
Operational Costs	\$590,186	\$401,261	\$524,424
Capital Costs	\$47,435	\$28,019	\$159,008
Indirect Costs	\$130,867	\$122,178	\$133,468
Lumped Hatchery Costs	\$3,600	\$3,600	\$3,600
Lumped Third-Party Costs			
Total Hatchery Costs	\$944,061	\$798,431	1,042,071
Source of Funds			
COE	83.7%	83.7%	83.7%
ODFW	16.25%	16.25%	16.25%
Program Production (lb)	108,861	107,778	112,611
Total Production (lb)	287,520	283,571	308,311
Program as Percent of Total	38%	38%	36.5%
Program Costs	\$358,743	\$303,404	\$380,356

Table 6d. Detailed Expenditures at Willamette Hatchery by Program

#### **Summer Steelhead**

Component	1994	1995	1996
Personnel Costs	\$366,571	\$330,116	\$358,123
Operational Costs	\$590,186	\$401,261	\$524,424
Capital Costs	\$47,435	\$28,019	\$159,008
Indirect Costs	\$130,867	\$122,178	\$133,468
Lumped Hatchery Costs	\$3,600	\$3,600	\$3,600
Lumped Third-Party Costs	Ψ3,333		Ψο,οοο
Total Hatchery Costs	\$944,061	\$798,431	1,042,071
Source of Funds	ψ34+,001	ψ130, <del>1</del> 31	1,042,071
COE	83.7%	83.7%	83.7%
ODFW	16.25%	16.25%	16.25%
Program Production (lb)	25,556	25,556	25,556
Total Production (lb)	287,520	283,571	308,3181
Program as Percent of Total	9.5	9	8
Program Costs	\$89,686	\$71,859	\$83,366

PMs are performance measures that were extracted from the IHOT 1995 report. The IHOT

performance measures are listed in Table 2 (Section 3 of this report) in numerical order.

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